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C3-8-4

Job Sheet 182636



Part No: C3-8-4

Job Qty: 25 ea

Part Name: Solenoid Cover Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-8-4 Rev. 0 IPP Rev. A 18.05.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	25 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet2		DC 18/08/31
110	Waterjet	25 pcs	9/7/18	9/7/18	0.00	2.50	Waterjet1		DC 18/08/31
120	QC	25 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Waterjet-2		DC 18/08/31
130	QC	25 pcs	9/7/18	9/7/18	0.00	0.00	QC8-6		AUG 31 2018 68
140	Packaging	25 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3		9-89
150	QC21-FG	25 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SEP 12 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary
140 - Bag and label with batch number

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-8090	Nonasbestos Gasket Material	1.7250 sf (.069 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	N-8090	2	220	0

Part Specifications

Specifications could not be found.

Plex 8/29/18 10:08 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QS1042) Approval _____		
Description Work Order Deviation				Disposition				Completed By _____	
								Lead hand / Supervisor Approval Verification _____	
								QC / QA Coordinator Approval _____	
Root Cause			FAULT CATEGORY						
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
OTHER : _____									

DART AEROSPACE LTD		Work Order:	182636
Description: Gasket		Part Number:	C3-8-4
Inspection Dwg: C3-8-4		Rev:	Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	de	Checked by:		QC Inspector:	DAS 68
Date:	18/08/31	Date:		Date:	AUG 31 2018

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Container No: S107444



Part: C3-8-4

Job No: 182636

Serial No/Batch: S107444

Revision: 0

Inspector:

Exp Date:

Instructions:

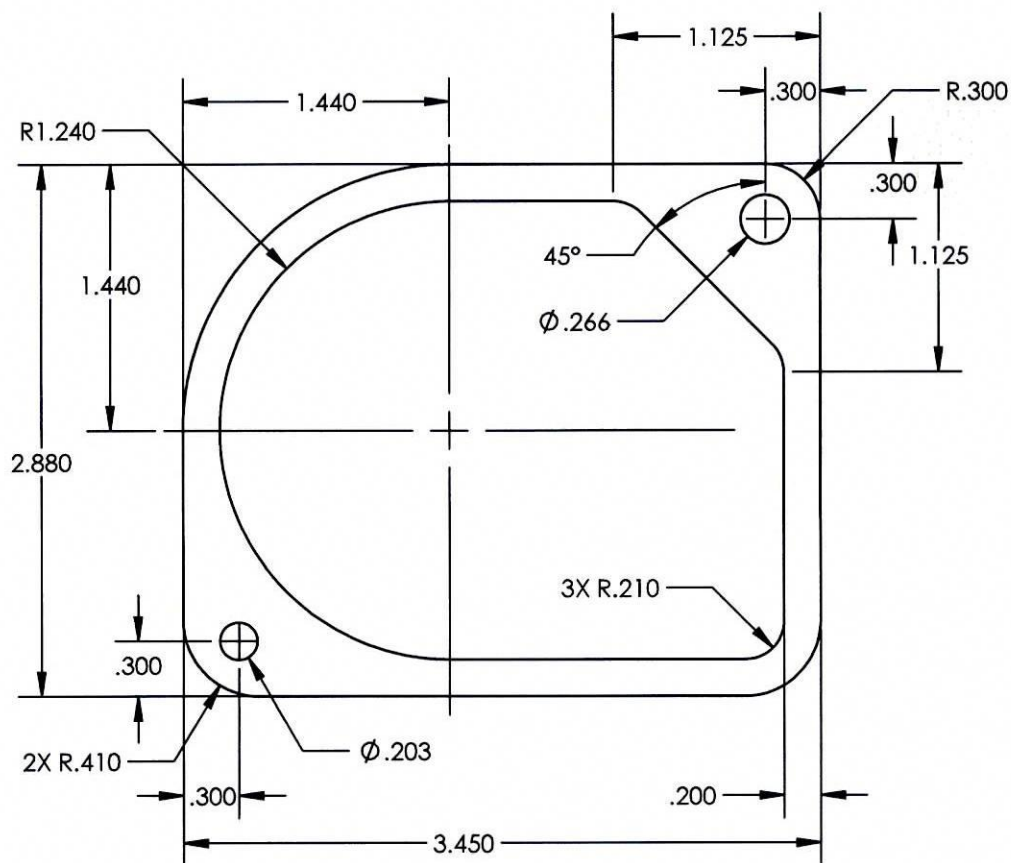
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Date: 08/31/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

MS35266-63



RED BARN MACHINE	
TITLE SOLENOID COVER GASKET	
DWG NO. C3-8-4	REV
MAT'L GASKET PAPER	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 1/2/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-8-4	1	SOLENOID COVER GASKET	GASKET PAPER	.035 X 3 X 3-5/8	